



OWNER'S/ OPERATOR'S MANUAL

MODELS:

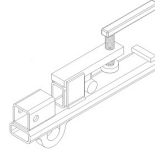
- 0060-02 QA2R
- 0060-16 TBHR
- 0060-05 LDPF
- 0060-06 MDPF
- 0060-13 HDPF
- 0060-07 HDRB
- 0060-08 HDSB
- 0060-09 HDDF
- 0060-10 LDDF
- 0060-11 LDSB
- 0060-12 MD/HDSB
- 0060-15 5SUF
- 0060-14 7SUF
- 0060-28 QATB

CAUTION

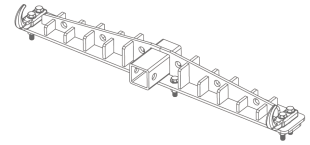
For Safe Operation Read
Rules and Instructions
Carefully

Quick Attach Bucket Clamp-Ons

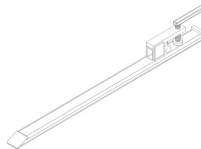
- Safety instructions
- Tractor Preparation
- Operating Instructions
- Assembly & Mounting
- Maintenance
- Repair Parts



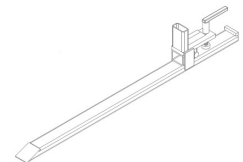
Universal Quick Attach 2"
Receiver w/ Hook 0060-02



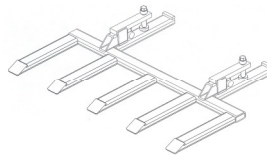
Universal Top Bucket Hitch
Receiver 0060-16



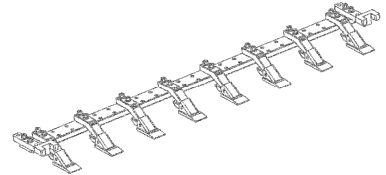
Universal Quick Attach Light
Duty Pallet Forks 0060-05



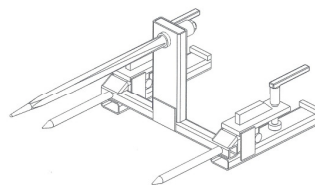
Universal Quick Attach
Medium/Heavy Duty Pallet Forks
0060-06/0060-13



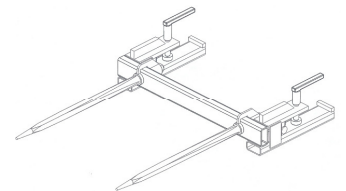
Universal Quick Attach 52"/60"
Debris Fork 0060-10/0060-09



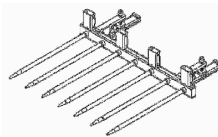
Universal Quick Attach Tooth Bar
0060-28



Universal Quick Attach Round
Bale Spear 0060-07



Universal Quick Attach Square
Bale Spear 0060-08



5/7 Spear Ultra Fork
0060-15/0060-14



LD/MD/HD Stabilizer Bar
0060-11/0060-12

CAUTION

THE FOLLOWING SAFETY PRECAUTIONS SHOULD BE THOROUGHLY UNDERSTOOD BEFORE ATTEMPTING TO BEGIN ASSEMBLING THIS MACHINE.

1. Review the assembly and/or installation instructions in your operator's manual before proceeding further.
2. Never put hands, or any part of body, under blocked up assemblies.
3. After completing assembly installation, thoroughly inspect the machine to be sure that all nuts, bolts, or any other fastened assemblies have been thoroughly tightened. Securely tighten before each use.
4. Before operating the equipment, thoroughly read the operation section of your operator's manual.
5. Before operating equipment – If you have any questions regarding the proper assembly installation or operation, contact your dealer representative or manufacturer.

To the Owner/Operator/Dealer

All implements with moving parts are potentially hazardous. There is no substitute for a cautious, safe-minded operator who recognizes the potential hazards and follows reasonable safety practices. The manufacturer has designed this implement to be used with all its safety equipment properly attached to eliminate the chance of accidents.

BEFORE YOU START!!

**Read the safety messages shown in your manual and on your implement.
Observe the rules of safety and common sense!**



THIS SYMBOL MEANS

- **ATTENTION!**
- **BECOME ALERT!**
- **YOUR SAFETY IS INVOLVED!**

THIS SAFETY ALERT SYMBOL IDENTIFIES IMPORTANT SAFETY WARNING MESSAGES. CAREFULLY READ EACH WARNING MESSAGE THAT FOLLOWS. FAILURE TO UNDERSTAND AND OBEY A SAFETY WARNING, OR RECOGNIZE A SAFETY HAZARD, COULD RESULT IN INJURY OR DEATH TO YOU OR OTHERS AROUND YOU. THE OPERATOR IS ULTIMATELY RESPONSIBLE FOR THE SAFETY OF HIMSELF, AS WELL AS OTHERS, IN THE OPERATING AREA OF THE TRACTOR AND ATTACHED EQUIPMENT.

UNDERSTAND SIGNAL WORDS

Note the use of the signal words **DANGER**, **WARNING** and **CAUTION** with the safety messages. The appropriate signal word for each has been selected using the following guidelines:

DANGER: Indicates an imminently hazardous situation that, if not avoided, will result in death or serious injury. This signal word is to be limited to the most extreme situations typically for machine components that, for functional purposes, cannot be guarded.

WARNING: Indicates a potentially hazardous situation that, if not avoided, could result in death or serious injury, and includes hazards that are exposed when guards are removed. It may also be used to alert against unsafe practices.

CAUTION: Indicates a potentially hazardous situation that, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.

If you have questions not answered in this manual, you require additional copies, or the manual is damaged, please contact your dealer or manufacturer directly.

IMPORTANT SAFETY INFORMATION!

Working with unfamiliar equipment can lead to careless injuries. Read this manual, and the manual for your tractor before assembly or operating, to acquaint yourself with the machines. It is the implement owner's responsibility, if this machine is loaned or rented, or used by anyone other than yourself, to make certain that the operator, prior to operating:

1. Reads and understands the operator's manuals.
2. Is instructed in safe and proper use.



The use of this equipment is subject to certain hazards that cannot be protected against by mechanical means or product design. All operators of this equipment must read and understand this entire manual, paying particular attention to safety and operating instructions, prior to using. If there is something in this manual you do not understand, ask your supervisor, or your dealer, to explain it to you.

SAFETY INSTRUCTIONS (continued)



All equipment is potentially hazardous. There is no substitute for a cautious, safe-minded operator who recognizes potential hazards and follows reasonable safety practices.



Most accidents occur because of neglect or carelessness. Keep all helpers and bystanders fifty feet (50') from an operating power unit and attached equipment. Only properly trained people should operate this machine. It is recommended that the tractor be equipped with a Rollover Protection System (ROPS) and a seat belt that is used. Always stop the tractor, set brake, shut off the engine, remove the ignition key, and lower loader and attachment to the ground before dismounting. Never leave equipment unattended with the engine running.



This equipment is dangerous to children and persons unfamiliar with its operation. The operator should be a responsible adult, familiar with farm machinery and trained in this equipment's operations. **Do not allow persons to operate or assemble this unit until they have read this manual and have developed a thorough understanding of the safety precautions and of how the unit works.**



Only use a power unit equipped with a ROPS cab or rollover protective structure. Keep foldable ROPS systems in "locked up" position at all times. Keep seat belt fastened.



Do not work under a raised implement unless it is securely blocked or held in position. Do not depend on the tractor hydraulic system to hold the implement in place.



A heavy load can cause instability of the tractor. Use extreme care during travel. Slow down on turns and watch out for bumps. The tractor may need front counterweights to counterbalance the weight of the implement.



Never use alcoholic beverages or drugs, which can hinder alertness or coordination while operating this equipment. Consult your doctor about operating this machine while taking prescription medications.



Do not allow others to ride on the tractor with an operator. Riders are subject to injury such as being struck by foreign objects or being thrown off. Riders obstruct the operator's view resulting in unsafe operation. **Never allow anyone to ride on the implement!**



Before you operate the implement, check over all pins, bolts and connections to be sure all are securely in place. Replace any damaged or worn parts immediately.



Do not modify the equipment in any way. Unauthorized modification may impair the function and/or safety and could affect the life of the equipment.



In addition to the design and configuration of this implement, including Safety Signs and Safety Equipment, hazard control and accident prevention are dependent upon the awareness, concern, prudence, and proper training of personnel involved in the operation, transport, maintenance, and storage of the machine. Refer also to Safety Messages and Operation Instructions in each of the appropriate sections of the Tractor and Loader Manuals. Pay close attention to the Safety Signs affixed to the Tractor and the Loader.



OPERATIONAL SAFETY



The use of this equipment is subject to certain hazards that cannot be protected against by mechanical means or product design. All operators of this equipment must read and understand this entire manual, paying particular attention to safety and operating instructions, prior to using. If there is something in this manual you do not understand, ask your supervisor, or your dealer, to explain it to you.



Personal protection equipment including hardhat, safety glasses, safety shoes, and gloves are recommended during assembly, installation, operation, adjustment, maintaining, repairing, removal, or moving the implement. Do not allow long hair, loose fitting clothing or jewelry to be around moving parts.



Never permit any person other than the operator to ride or board the tractor or implement at any time.
NO RIDERS ALLOWED!



The use of any loader attachment is NOT recommended on tractor with a tricycle wheel arrangement. Tricycle type tractors are unstable for front loader use.



A heavy load can cause instability in driving a tractor. Make sure the front or rear of the tractor is properly counterbalanced with weights. Always drive slowly – especially around turns. An unstable tractor could steer badly and possibly tip over, causing injury or death.



Most accidents occur because of neglect or carelessness. Keep all helpers and bystanders at a safe distance. **REMEMBER FALLING BALES CAN ROLL OR TUMBLE!**



Beware of low electrical wires when loader is raised. Serious injury or death can result if contact is made.



Always insert bale spears into the bale – NEVER under the bale. Failure to insert spears into bale can allow bale to roll back when loader is raised, causing serious injury or death.



Know the weight limitations of your tractor. Do not handle a bale/workload that exceeds the weight limitations of the loader/tractor.



Carry load slowly and as low as possible to the ground.



Operate the loader controls smoothly, avoiding jerky operation.



OPERATIONAL SAFETY (continued)



When handling round bales or trailers on a slope, always approach the bale or trailer with the tractor facing uphill.



Never use the tractor, loader, or trailer to stop a rolling bale.



Only use a tractor equipped with a ROPS cab or rollover protective structure.



When stacking bales, ALWAYS MAKE SURE BALES ARE PLACED SO THE STACK IS STABLE.



For operator safety, always keep bale in front of tractor hood. NEVER position bale back over operator. ALWAYS BE CAREFUL!



Always load rear of tractor first and unload last when using a front loader.



Beware of lift clearance when raising loader to maximum height.



Keep alert and watch the rear as well as the front when working with the loader.



When maneuvering close to buildings or passing through narrow areas, be sure to allow sufficient clearance for the tractor, loader, bale, and trailer. Drive slowly.



Operate loader from operator's seat only. Remain at controls until operating cycle is complete.



Stop loader gradually when lowering or lifting loads.



Allow for additional length of loader and bale on tractor while turning.



Never allow anyone to walk or work under a raised loader.



Be sure that people, livestock, or pets are not standing near the machine while operating.



Do not use loader for a work platform.



These products are not for overhead lifting.



Do not lift or carry anyone on loader, in bucket, or on attachment(s).



ALWAYS lower loader to the ground or block securely before performing any maintenance work.



Stay alert for holes, rocks and roots in the terrain and other hidden hazards. Keep away from drop-offs.



OPERATIONAL SAFETY (continued)



Use extreme care and maintain minimum ground speed when transporting on hillside, over rough ground and when operating close to ditches or fences. Be careful when turning sharp corners.



Reduce speed on slopes and sharp turns to minimize tipping or loss of control. Be careful when changing directions on slopes. Do not start or stop suddenly on slopes. Avoid operation on steep slopes.



When using a unit, a minimum 20% of tractor and equipment weight must be on tractor front wheels. Without this weight, tractor could tip over, causing personal injury or death. The weight may be attained with a front-end loader, front wheel weights, or ballast in tires of front tractor weights. When attaining a minimum 20% of tractor and equipment weight on the front wheels, you must not exceed the ROPS weight certification. Weigh the tractor and equipment. Do not guess or estimate!



Avoid excessive speed during operation.



ALWAYS lower bale spears, pallet forks, and receivers to the ground when parking tractor. Raised implements could cause injury to people or livestock. Make sure all points of spears are touching the ground.



Always shut off tractor and shift to "Park" or set brakes when leaving tractor. Always lower bucket or attachment to ground. Remove key when leaving tractor unattended.



Before operating equipment, contact your dealer representative or manufacturer if you have any questions regarding the proper assembly or operation of the product(s).



TRANSPORT SAFETY



Comply with all state and local laws governing highway safety and movement of farm machinery on public roads.



The use of flashing amber lights are acceptable in most localities, however, some localities prohibit their use. Local laws should be checked for all highway lighting and marking requirements.



When driving the tractor and equipment on the road or highway under 20 mph (32 kph) at night or during the day, use flashing amber warning lights and a slow moving vehicle (SMV) identification emblem.



Always be sure the implement is in the proper raised position for transport.



Reduce speed when transporting mounted implements to avoid bouncing and momentary loss of steering control.



When transporting large loads, keep load as low as practical to maximize tractor stability.



Transporting large round bales on front loaders can limit visibility. Keep load low and go slow if visibility is obstructed. Always use extra care.



Turn curves or go up or down hills only at a low speed and at a gradual steering angle. Make certain that at least 20% of the tractor's weight is on the front wheels to maintain safe steering. Slow down on rough or uneven surfaces, and loose gravel.



Use extreme care and maintain minimum ground speed when transporting on hillside, over rough ground and when operating close to ditches or fences. Be careful when turning sharp corners.



Never allow riders on either tractor or implement. Falling off can result in injury or death.

SAFETY INSTRUCTIONS (continued)



MAINTENANCE SAFETY



Keep all persons away from operator control area while performing adjustments, service, or maintenance.



Before working on this machine, drive to a level area, disengage the PTO, lower implement (or if working underneath, raise and block securely), shut off the engine, set the brakes, and remove the ignition keys.



Never work under equipment unless it is blocked securely. Never depend on hydraulic system to keep implement in raised position.



Always use personal protection devices such as eye, hand and hearing protectors, when performing any service or maintenance.



Before each use, check and tighten all bolts, nuts and screws and check that all cotter pins are properly installed to ensure unit is in a safe working condition.



Never use your hands to locate a hydraulic leak on attachments. Use a small piece of cardboard or wood. Hydraulic fluid escaping under pressure can penetrate the skin.



Openings in the skin and minor cuts are susceptible to infection from hydraulic fluid. If injured by escaping hydraulic fluid, see a doctor at once. Gangrene and death can result. Without immediate medical treatment, serious infection and reactions can occur.



Check to ensure all safety signs are installed and in good condition.



STORAGE SAFETY



Following operation or when unhooking, stop the tractor, set the brakes, disengage the PTO, shut off the engine and remove the ignition keys.



Store the unit in an area away from human activity. Do not permit children to play on or around the stored unit.



Do not park equipment where it will be exposed to livestock for long periods of time. Damage and livestock injury could result.



Make sure all parked machines are on a hard, level surface and engage all safety devices.



If blocking is used, make sure it is solid and secure before leaving area.

SAFETY LABELS



Label for 0060-05



Label for 0060-14



Label for 0060-02, 0060-08, 0060-07, 0060-10, 0060-16



Label for 0060-06



Label for 0060-09



Label for 0060-13



Read and Understand Manual before using this implement.

Failure to follow Operating and Safety Instructions could result in serious injury or damage to equipment.



**You must replace Safety Decal(s) if damaged or missing.
To do so please contact us at 1-866-992-2333**

INSTRUCTIONS

INTRODUCTION

The clamp-on loader bucket attachments provide a means of leaving the bucket on your tractor loader and easily converting the loader to handle bales, pallets, and trailers.



CAUTION!

Bucket attachments hold the load in front of the loader bucket. The loader must have a lift capacity 1000 lbs. greater than the weight of the bale, pallet, trailer, or load to be handled. If the loader does NOT have this capacity, then a different attachment that requires the removal of the bucket should be considered. Never lift a load that will jeopardize the structural integrity of your bucket.

NOTE: The maximum load for the attachment is at the pivot point of loader and is as follows:

0060-16, Top Bucket Hitch Receiver....	2,000 lbs	0060-14, 7 Spear Ultra Fork.....	1,500 lbs
0060-02, 2" Receiver.....	2,000 lbs	0060-10, 52" Debris Fork.....	2,000 lbs
0060-05, Light Duty Pallet Forks.....	1,200 lbs	0060-09, 60" Debris Fork.....	4,000 lbs
0060-06, Medium Duty Pallet Forks.....	2,400 lbs	0060-08, Square Bale Spear.....	2,000 lbs
0060-13, Heavy Duty Pallet Forks.....	5,000 lbs	0060-07, Round Bale Spear.....	2,000 lbs
0060-15, 5 Spear Ultra Fork.....	1,000 lbs	0060-28, Tooth Bar.....	N/A

TRACTOR AND LOADER REQUIREMENTS AND PREPARATION

The required size of the tractor and front loader will be determined by the size and weight of the loads to be handled. Remember, high moisture hay (silage) bales are very heavy in relation to similar size dry hay bales.

Always use a tractor and front loader large enough to safely handle bales.

Check your tractor and front loader to make sure they are in good working condition. Check all frame mounting bolts to make sure they are tight.

Loaders that attach to the tractor frame rails should have a crosstie installed for stability.

Check the hydraulic system. Be sure the tractor hydraulic oil and filter have been serviced according to the tractor manufacturer's recommendations.

The operator is responsible for the safe operation of this equipment. The operator must be properly trained. Operators should be familiar with the tractor, attachment, and all safety practices before starting operation. Read the safety rules and safety signs on pages 1-7.



CAUTION!

Be sure your tractor is in good condition and properly equipped with counter weights. Read all safety precautions and make sure all tractor operators are familiar with the safety rules of tractor operation.



WARNING!

A heavy load can cause instability in driving a tractor. Make sure the front or rear of the tractor is properly counter balanced with weights. Always drive slowly – especially around turns. An unstable tractor could steer badly and possibly tip over, causing injury or death.

The use of any loader attachment is NOT recommended on tractors with a tricycle wheel arrangement. Tricycle type tractors are unstable for front loader use.



WARNING!

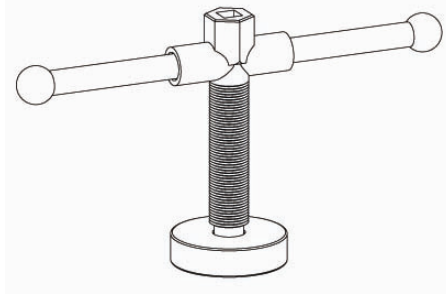
Do not exceed the maximum recommended large round bale weight listed for each of the loader spear models. Damage to the equipment or serious personal injury could result.



WARNING!

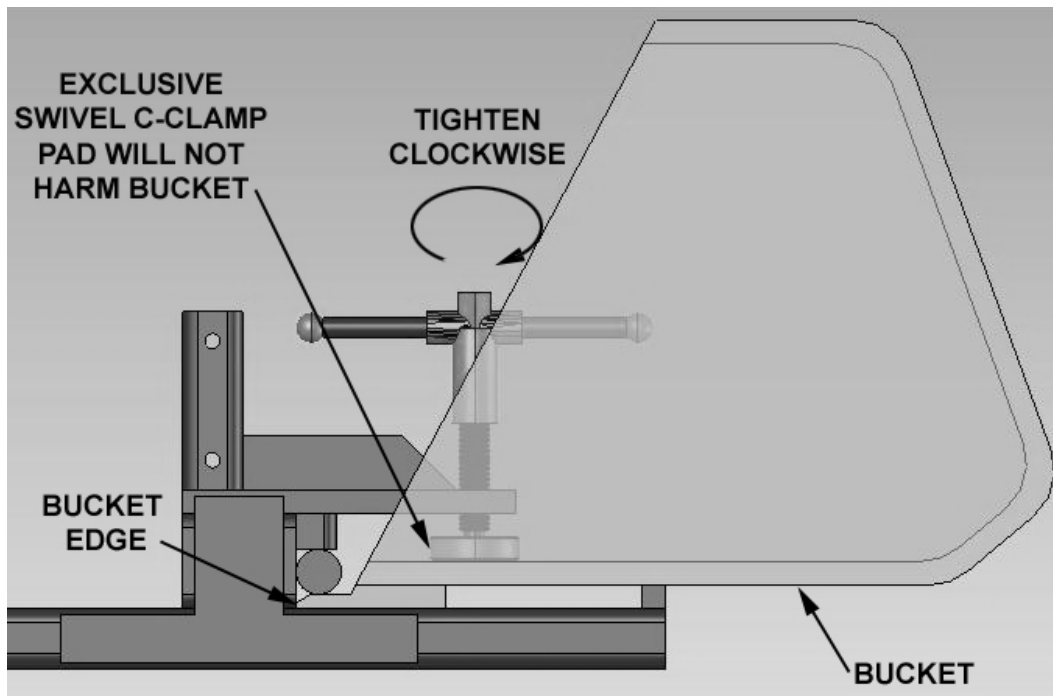
Power unit must be equipped with ROPS or ROPS cab and seat belt. Keep seat belt securely fastened. Falling off power unit can result in death from being run over or crushed. Keep foldable ROPS systems in "locked up" position at all times.

INSTRUCTIONS (continued)



INSTALLATION OF CLAMP-ON UNITS

1. Always check your loader to make sure it is in good working order.
2. Unscrew handle(s) or bolt(s) to allow enough space to slide over your bucket.
3. Slide the clamp-on attachment over the bucket to the proper location.
4. Make sure you slide the attachment all the way back. The 1 ½" rod bar on the attachment should be flush with your bucket front edge.
5. Tighten handle(s) or bolt(s) until the attachment is securely attached to your bucket.



CLAMP-ON ATTACHMENT

WARNING!

DO NOT operate loader and attachment if it is not securely fastened to the loader bucket. Always check and tighten the attachment before each use. If loose, the bale and attachment could come off the loader bucket creating a dangerous situation that could lead to personal injury or death.

INSTRUCTIONS (continued)

OPERATION

The operator is responsible for the safe operation of this equipment. They must be 21 years or older and be properly trained. Operators should be familiar with the attachment, tractor, loader, and all safety practices before starting operation.

Make sure all operators have read the Owner's/Operator's Manual and are familiar with the instructions and the safety rules of operation.

Be sure tractor is properly counterbalanced with weights before attempting to lift any load with the bale spear, fork, or receiver attachment.

If you are handling loads with both the front-end loader and the 3-point hitch on the tractor, always load the 3-point attachment first and unload last.

Using the bucket tilt cylinders, adjust the angle of the spear(s) so they are parallel with the center of the hay bale.

With the tractor, push the spear(s) into the large hay bale. Make sure you have penetrated the hay bale far enough so the bale doesn't want to come off the end of the spear(s). If, when you initially pick the bale up, it tends to droop forward, this would indicate you have not penetrated the bale far enough.

Tilt the ends of the bale spear(s) upward (about 15-20 degrees) when transporting the hay bales. This will reduce any tendency for the bale to slide off the spear(s) while being transported.

When you have placed the hay bale in the desired location, it is recommended to tilt the spear ends slightly downward (5-7 degrees) so as you pull away from the bale it will slide off the spear(s) more easily. Different location and circumstances will determine the best withdraw angle to use.

NOTE:

- Always make sure bale spear fully penetrates the bale. Partial penetration forces all the weight of the bale on the outer end and can damage spear. Not covered under warranty.
- In cold weather, a bale frozen to the ground may exceed the lifting capacity of spear and loader. Damage to spear or loader may occur. Not covered under warranty.
- Soft center bales will tend to droop after being lifted by a single spear. Placing the spear in a lower position in the bale will allow for more lifting height and lessen the load on the stabilizer spears.



WARNING!

Always insert spears into the bale – NEVER under the bale. Failure to insert spears into bale can allow bale to roll back when loader is raised, causing serious injury or death.

To Adjust Tine Width on Pallet Forks: Raise loader bucket slightly (about 10-12 inches) and loosen the c-clamps. Slide the individual forks to the correct width for load to be handled. When correct width setting is obtained, tighten c-clamps securely.

IMPORTANT: Use pallet forks adjusted to maximum width possible to increase load stability. Use receiver in center of bucket to increase load stability.



CAUTION!

Never exceed the lift capacity of the tractor-loader used with the spear or loader fork attachment.



DANGER!

Beware of low electrical wires when loader is raised. Serious injury or death can result if contact is made.

When stacking bales, ALWAYS MAKE SURE BALES ARE PLACED SO THE STACK IS STABLE.

Keep all bystanders at a safe distance. REMEMBER THAT FALLING BALES CAN ROLL OR TUMBLE.

INSTRUCTIONS (continued)

HANDLE LOADS SAFELY

Improper use of loaders to handle workloads can result in serious injury or death to the operator. The load tumbling back down the loader into the operator's station could cause this.

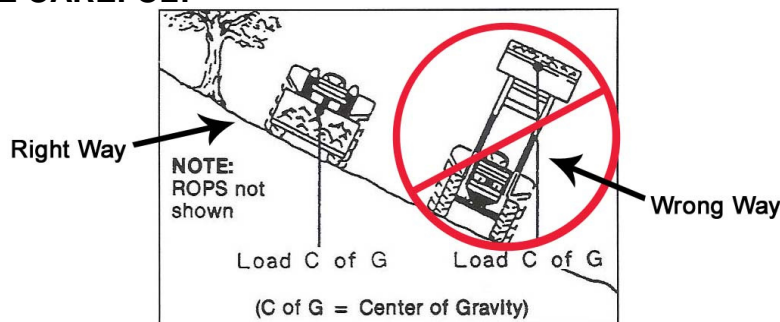
For optimum stability and visibility:

- Become familiar with controls.
- Be sure anyone operating the loader is aware of safe operation and potential hazards. Read and observe safety recommendations in loader manual.
- Operate loader from operator's seat only. Remain at controls until operating cycle is complete.
- Do not handle loads that exceed the weight limitations of the loader.
- Carry loads slowly and as low as possible to the ground.
- Operate the loader hydraulic controls smoothly, avoiding jerky operation.
- When handling round bales on a slope, always approach the bale with the power unit facing uphill.
- Never use the tractor/loader to stop a rolling bale.
- Only use a tractor or power unit equipped with a ROPS cab or rollover protective structure.
- Stop loader gradually when lowering or lifting loads.
- Use particular care when working on inclines and hillsides.
- Avoid holes, ditches, and obstructions, which may cause tractor/loader to tip.
- Allow for additional length of loader on tractor while turning.
- Never allow anyone to walk or work under a raised loader.
- Be sure that people, livestock, or pets are not standing near the machine while operating.
- Do not use the loader for a work platform.
- Do not lift or carry anyone on loader, attachment, or in bucket.
- Travel slowly over rough ground or when making turns.
- Drive slowly through gates and doors.
- Avoid carrying loose loads or loads that can shift.
- Lower bucket or attachment to ground when loader is unattended.



WARNING!

For operator safety, always keep bales in front of tractor hood. NEVER position bale over operator. ALWAYS BE CAREFUL!



When working on side hills, DO NOT RAISE LOADER TOO HIGH. Keep an eye on terrain changes. Keep load low.



CAUTION!

When stacking hay bales or loading vehicles, make sure you are operating in an area AWAY FROM OVERHEAD WIRES.

OWNER SERVICE

TRANSPORTING



WARNING!

A heavy load can cause instability in driving a tractor. Make sure the rear of the tractor is properly counter-balanced with weights or a bale. Always drive slowly – especially around turns. An unstable tractor could steer badly and possibly tip over, causing injury or death.



CAUTION!

When traveling on public roads, whether at night or during the day, use accessory light and devices for adequate warnings to operators of other vehicles. Comply with all federal, state, and local laws.

- Carry load low
- Check visibility. If visibility is impaired reduce speed or consider other means of bale transport.
- Allow for additional length of loader and attachment on tractor while turning.
- When traveling over rough or hilly terrain or when making turns, slow down and use extra care.
- Read all the safety warnings in the front of this manual and in the manual of tractor or skid steer unit.

STORAGE

- Inspect the attachment for loose, damaged or worn parts and adjust or replace if needed.
- Sand areas where paint is chipped or worn and repaint to prevent rust.
- Always store in a safe place away from children or livestock.

MAINTENANCE



WARNING!

NEVER GO UNDERNEATH EQUIPMENT. Never place any part of the body underneath equipment or between moveable parts even when the engine has been turned off. Hydraulic system leak down, hydraulic system failures, mechanical failures, or movement of control levers can cause equipment to drop or rotate unexpectedly and cause severe injury or death.



WARNING!

Keep all persons away from operator control area while performing adjustments, service, or maintenance. Before dismounting power unit or performing any service or maintenance, follow these steps: disengage power to equipment, lower the 3 point hitch and all raised components to the ground, operate valve levers to release any hydraulic pressure, set parking brake, stop engine, remove key, and unfasten seat belt.

- Check the pins at the ends of the loader arms. Make sure they are locked in place.
- Before each use, check all bolts to make sure they are tight.
- Check the large nut on the forged spears to make sure it is tight.
- Grease threads on turnbuckle.
- Lubricate loader as per instructions on loader manual.
- Replace safety signs and instruction decals if damaged or missing.
- Replace any worn or damaged parts immediately. Do not use attachment with any damaged parts.

SAFETY PRECAUTIONS

**MOST ACCIDENTS OCCUR BECAUSE OF NEGLIGENCE OR CARELESSNESS.
AVOID NEEDLESS ACCIDENTS BY FOLLOWING ALL OF THE SAFETY PRECAUTIONS LISTED
BELOW.**

- Machinery should be operated only by those who are responsible, 21 years or older, and are authorized to do so.
- Stop the engine, lower all equipment, lock the brakes, and remove the ignition key before dismounting from the tractor.
- Never stand between tractor and implement while tractor is being backed to hitch.
- Loose fitting clothing should not be worn, to avoid catching on various parts of tractor or attachment(s).
- Detach implement in area where children normally do not play.
- When performing adjustments or maintenance on an implement, first lower it to the ground or block it securely at a workable height.
- Only a qualified operator should be permitted on tractor when in operation; no riders allowed.
- Make certain everyone is in the clear before starting tractor or raising or lowering equipment.
- Operate the tractor and implement only while seated in the driver's seat.
- Reduce speed when transporting mounted implements to avoid bouncing and momentary loss of steering control.
- A heavy load can cause instability of the tractor. Use extreme care during road travel. Slow down on turns and watch out for bumps. Tractor may need front counterweights to counterbalance the weight of the implement.
- Reduce speed on hillsides or curves so there is no danger of tipping.
- Do not drive too close to the edge of ditches or creeks.
- Do not transport implement(s) on public roads without reflectors and slow moving vehicle emblem in daylight and with approved warning lights at night and other periods of poor visibility.
- Due to the width of some implements, use extra caution on highways, farm roads, and when approaching gates.
- Always be sure the implement is in the proper position for transport.
- Keep alert and watch the front as well as the rear when working with the implement.

OWNER'S/ OPERATOR'S MANUAL

MODELS:

0060-16 TBHR
0060-02 QA2R
0060-05 LDPF
0060-06 MDPF
0060-13 HDPF
0060-07 HDRB
0060-08 HDSB
0060-09 HDDF
0060-10 LDDF
0060-11 LDSB
0060-12 MD/HDSB
0060-15 5SUF
0060-14 7SUF
0060-28 QATB

IAM MFG, LLC

1-866-992-2333

www.iammanufacturing.com



Limited Lifetime Warranty

IAM MFG, LLC warrants its clamp-on parts and accessories to be free from manufacturing and material defects for the life of the product. Upon written approval, **IAM MFG, LLC** will repair or exchange without charge any part, which upon examination by **IAM MFG, LLC** or its authorized agent, shall disclose to be defective.

If a new part is required prior to **IAM MFG, LLC** or its agent being able to examine the claimed defective part, you will be charged for the part. Once the claimed defective part is received, examined, and it is found to be defective, credit for the part will be issued.

This does not apply to (1) parts that have worn out in normal use, (2) parts broken because of improper assembly or by improper operation by the customer, (3) parts accidentally damaged, (4) failure of parts traceable to improper care, (5) parts failing through use of implement for purposes other than those for which it was designed.

The obligations assumed by **IAM MFG, LLC** and the limitations expressed herein are in lieu of all other warranties expressed or implied.

Note: **IAM MFG, LLC** is not responsible for damage to equipment or parts that engage the ground. Hitting rocks, roots, or other underground obstructions are not the responsibility of **IAM MFG, LLC**. Equipment or parts that have been modified without the permission of **IAM MFG, LLC** are not subject to return or refund.

Return Policy

Parts can be returned within 30 days of the date of purchase with authorization of your dealer or manufacturer. If your merchandise arrived damaged, call the carrier that delivered it within 24 hours of receipt before contacting **IAM MFG, LLC**.

To return an item, please have the following information ready when calling our customer service department at 1-866-992-2333 (9AM to 5PM Mountain Time, Monday - Friday) for a return authorization number:

Name
Address
Telephone No.
Invoice No.
Order No.
Date Shipped
Item No.
Description of Item
Description of problem or reason for return.

All **IAM MFG, LLC** products must be registered on the Internet at www.iammanufacturing.com for the warranty to be valid.

FAX back to: 303-380-3555

Mail to: **IAM Mfg, LLC** 3440 Youngfield St #403, Wheat Ridge, CO 80033

Online at: www.iammanufacturing.com